

# The Rosary

How to Pray it  
How to Make it  
Different Chaplets  
Directory of Saints  
Other Resources  
Birthstones  
Ordering Forms  
Parts Catalog

The Rosary Shop  
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### *THE CATECHISM OF THE CATHOLIC CHURCH (CCC)*

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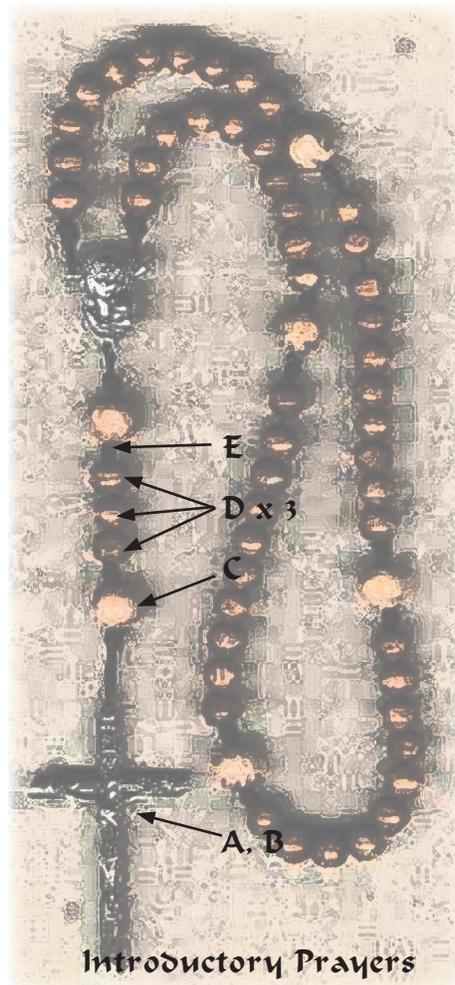
## Praying the Rosary

*"Great is the LORD, and greatly to be praised, and his greatness is unsearchable. One generation shall laud thy works to another, and shall declare thy mighty acts. On the glorious splendor of thy majesty, and on thy wondrous works, I will meditate."*

*Psalm 145:3-5*

The Rosary is a meditative expression of prayer that calls us to praise God with our lips and draw near to him with our hearts. The Catechism of the Catholic Church says, "Meditation engages thought, imagination, emotion and desire. This mobilization of faculties is necessary in order to deepen our convictions of faith, prompt the conversion of our heart, and strengthen our will to follow Christ. Christian prayer tries above all to meditate on the mysteries of Christ."

The rosary has four sets of mysteries; the joyful, the luminous, the sorrowful and the glorious. Each set of mysteries contains five separate decades, or ten prayers, and will take you once completely around the rosary beads. Begin by praying the introductory prayers. Each decade consists of prayers found in the introductory prayers; Our Father, ten Hail Mary's and one Glory Be. As you pray each decade with the Our Father prayer, think about the setting of the mystery; the sights, sounds and feelings of those in the story. As you pray through the ten Hail Mary's let the story unfold before you, knowing that Christ is acting on your behalf. If you read the passages referred to in each mystery, the story will be fresh in your mind, allowing you to focus on important details and gain new insights. Finish each mystery with one Glory Be, an expression of thankfulness to God.



## Introductory and Common Prayers

- A. In the name of the Father, and of the Son, and of the Holy Spirit. Amen. (Sign of the cross.)
- B. I believe in God, the Father almighty, creator of heaven and earth. I believe in Jesus Christ, his only Son, our Lord. He was conceived by the Holy Spirit and born of the Virgin Mary. He suffered under Pontius Pilate, was crucified, died, and was buried. He descended into hell. On the third day he rose again. He ascended into heaven and is seated at the right hand of the Father. He will come again to judge the living and the dead. I believe in the Holy Spirit, the holy catholic Church, the communion of saints, the forgiveness of sins, the resurrection of the body, and life everlasting. Amen.
- C. Our Father who art in heaven, hallowed be thy name; thy kingdom come; thy will be done, on earth as it is in heaven. Give us this day our daily bread; and forgive us our trespasses, as we forgive those who trespass against us; and lead us not into temptation, but deliver us from evil. Amen.
- D. Hail, Mary, full of grace, the Lord is with thee; blessed art thou among women and blessed is the fruit of thy womb, Jesus. Holy Mary, Mother of God, pray for us sinners, now and at the hour of our death. Amen.
- E. Glory be to the Father, and to the Son, and to the Holy Spirit. As it was in the beginning, is now, and ever shall be, world without end. Amen.

## The Joyful Mysteries

### I. THE ANNUNCIATION

Luke 1,26-38. Verse 35:  
"And the angel said to her,  
"The Holy Spirit will come upon you, and the power of the Most High will overshadow

you; therefore the child to be born will be called holy, the Son of God."

## 2. THE VISITATION

Luke 1,39-56. Verses 41-43: And when Elizabeth heard the greeting of Mary, the babe leaped in her womb; and Elizabeth was filled with the Holy Spirit and she exclaimed with a loud cry, "Blessed are you among women, and blessed is the fruit of your womb! And why is this granted me, that the mother of my Lord should come to me?"

## 3. THE NATIVITY

Luke 2,1-20. Verse 7: And she gave birth to her first-born son and wrapped him in swaddling cloths, and laid him in a manger, because there was no place for them in the inn.

## 4. THE PRESENTATION OF JESUS AT THE TEMPLE

Luke 2,21-38. vs. 28-32: [Simeon] took him up in his arms and blessed God and said, "Lord, now lettest thou thy servant depart in peace, according to thy word for mine eyes have seen thy salvation which thou hast prepared in the presence of all peoples, a light for revelation to the Gentiles, and for glory to thy people Israel."

## 5. FINDING JESUS IN THE TEMPLE

Luke 2,41-52. Verses 45-47: and when they did not find him, they returned to Jerusalem, seeking him. After three days they found him in the temple, sitting among the teachers, listening to them and asking them questions; and all who heard him were amazed at his understanding and his answers.

(Turn to the Concluding Prayers)

## The Mysteries of Light

Text from Apostolic Letter *Rosarium Virginis Mariae*, October 2002

### 1. JESUS' BAPTISM IN THE JORDAN

The Baptism in the Jordan is first of all a mystery of light. Here, as Christ descends into the waters, the innocent one who became "sin" for our sake (cf. 2Cor 5:21), the heavens open wide and the voice of the Father declares him the beloved Son (cf. Mt 3:17 and parallels), while the Spirit descends on him to invest him with the mission which he is to carry out.

### 2. JESUS AT THE WEDDING IN CANA

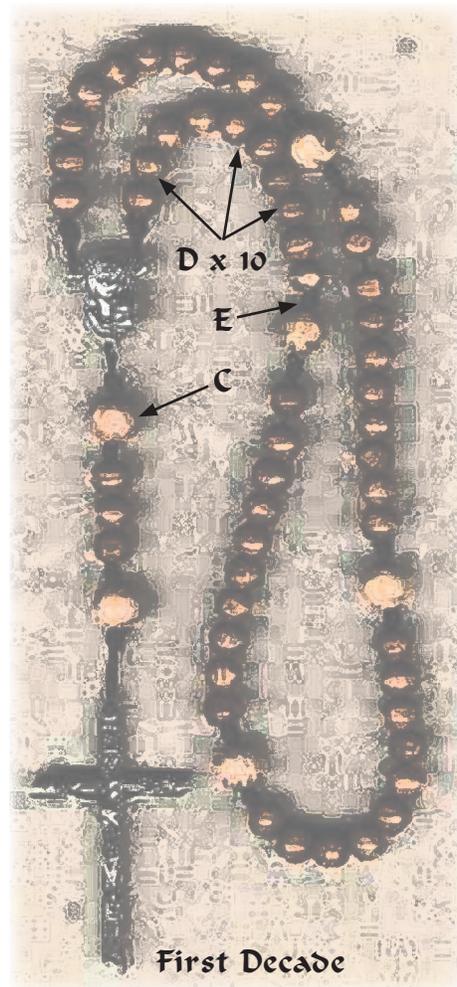
Another mystery of light is the first of the signs, given at Cana (cf. Jn 2:1-12), when Christ changes water into wine and opens the hearts of the disciples to faith, thanks to the intervention of Mary, the first among believers.

### 3. JESUS PROCLAIMS THE KINGDOM OF GOD

Another mystery of light is the preaching by which Jesus proclaims the coming of the Kingdom of God, calls to conversion (cf. Mk 1:15) and forgives the sins of all who draw near to him in humble trust (cf. Mk 2:3-13; Lk 7:47-48): the inauguration of that ministry of mercy which he continues to exercise until the end of the world, particularly through the Sacrament of Reconciliation which he has entrusted to his Church (cf. Jn 20:22-23).

### 4. THE TRANSFIGURATION

The mystery of light par excellence is the Transfiguration, traditionally believed to have taken place on Mount Tabor. The glory of the Godhead shines forth from the face of Christ as the Father commands the astonished Apostles to "listen to him" (cf. Lk 9:35 and parallels) and to prepare to



experience with him the agony of the Passion, so as to come with him to the joy of the Resurrection and a life transfigured by the Holy Spirit.

#### 5. INSTITUTION OF THE EUCHARIST

A final mystery of light is the institution of the Eucharist, in which Christ offers his body and blood as food under the signs of bread and wine, and testifies “to the end” his love for humanity (Jn 13:1), for whose salvation he will offer himself in sacrifice.

(Turn to the Concluding Prayers)

### The Sorrowful Mysteries

#### 1. THE AGONY IN THE GARDEN

Luke 22,39-46. Verses 41-42,44: And he withdrew from them about a stone's throw, and knelt down and prayed, “Father, if thou art willing, remove this cup from me; nevertheless not my will, but thine, be done.”

... He was in such agony and he prayed so fervently that his sweat became like drops of blood falling on the ground.

#### 2. THE SCOURGING AT THE PILAR

Matthew 27,15-26. Verse 26: Then [Pilate] released for them Barabbas, and having scourged Jesus, delivered him to be crucified.

#### 3. THE CROWNING WITH THORNS

Matthew 27,27-31. Verses 29-30: and plaiting a crown of thorns [the soldiers] put it on his head, and put a reed in his right hand. And kneeling before him they mocked him, saying, “Hail, King of the Jews!” And they spat upon him, and took the reed and struck him on the head.

#### 4. THE CARRYING OF THE CROSS

John 19,16-17: Then he handed him over to them to be crucified. So they took Jesus, and he went out, bearing his own cross, to the place called the place of a skull, which is called in Hebrew Golgotha.

#### 5. THE CRUCIFIXION

Luke 23,33-49. Verses 44-46: It was now about the sixth hour, and there was darkness over the whole land until the ninth hour, while the sun's light failed; and the curtain of the temple was torn in two. Then Jesus, crying with a loud voice, said, “Father, into thy hands I commit my spirit!” And having said this he breathed his last.

(Turn to the Concluding Prayers)

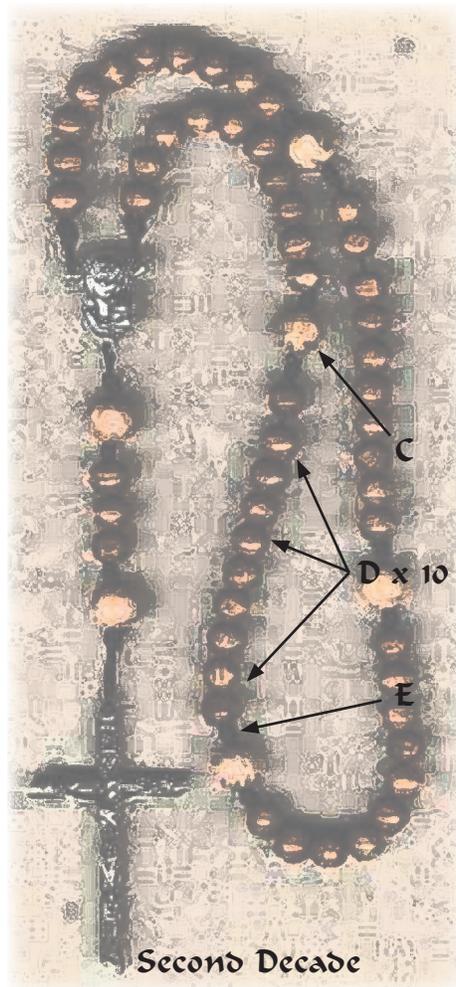
### The Glorious Mysteries

#### 1. THE RESURRECTION

Luke 24:1-12. Verses 5-7: ... and as they were frightened and bowed their faces to the ground, the men said to them, “Why do you seek the living among the dead? Remember how he told you, while he was still in Galilee, that the Son of man must be delivered into the hands of sinful men, and be crucified, and on the third day rise.”

#### 2. THE ASCENSION

Acts 1,6-12. Verse 9-11: And when he had said this, as they were looking on, he was lifted up, and a cloud took him out of their sight. And while they were gazing into heaven as he went, behold, two men stood by them in white robes, and said, “Men of Galilee, why do you stand looking into heaven? This Jesus, who was taken up from you into heaven, will come in the same way as you saw him go into heaven.”



### 3. THE DESCENT OF THE HOLY SPIRIT

Acts 2,1-13. Verses 2-4: And suddenly a sound came from heaven like the rush of a mighty wind, and it filled all the house where they were sitting. And there appeared to them tongues as of fire, distributed and resting on each one of them. And they were all filled with the Holy Spirit and began to speak in other tongues, as the Spirit gave them utterance.

### 4. THE ASSUMPTION OF MARY

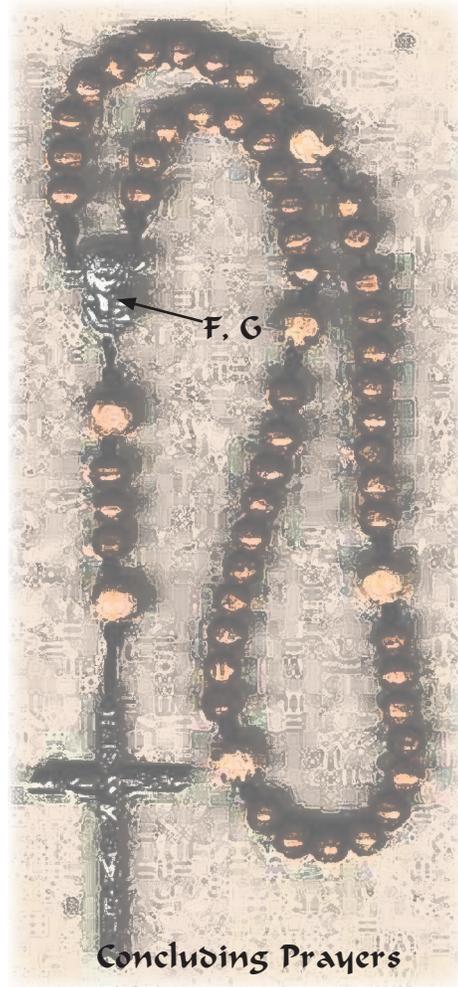
Universal Catechism, par. 974: The Most Blessed Virgin Mary, when the course of her earthly life was completed, was taken up body and soul into the glory of heaven, where she already shares in the glory of her Son's Resurrection, anticipating the resurrection of all members of his Body.

### 5. THE CORONATION OF MARY

Revelation 12,1: And a great portent appeared in heaven, a woman clothed with the sun, with the moon under her feet, and on her head a crown of twelve stars....

### Concluding Prayers

- F. Hail, Holy Queen, Mother of Mercy, our life, our sweetness, and our hope! To you we cry, poor banished children of Eve; to you we send up our sighs, mourning and weeping in this valley of tears. Turn then, most gracious advocate, your eyes of mercy toward us; and after this our exile, show us to the blessed fruit of your womb, Jesus. O clement, O loving, O sweet Virgin Mary: Pray for us, O holy Mother of God. That we may be made worthy of the promises of Christ.
- G. In the name of the Father, and of the Son, and of the Holy Spirit. Amen. (Sign of the cross.)



## Pro-Life Rosary

The Pro-Life rosary has the same structure as the standard 5-decade Dominican rosary, but it has specific bead colors and some adapted prayers as follows (a diagram of the rosary is on the following page):

### Bead Colors

- W = White or Clear
- P = Purple
- G = Green
- R = Red
- B = Light Blue
- Bl = Black
- A = Aqua Blue

### Prayer at the Crucifix

“Lord, for all those who say ‘I don’t believe,’ I say ‘I believe in God.’” Continue with the Apostles’ Creed.

### Prayer at the first Our Father bead

Offer the first Our Father prayer for the intentions of the Holy Father.

### Prayer at the three purple Hail Mary beads

Purple represents the Lord’s Passion and Death. Pray “Lord, I offer these three Hail Mary’s for an increase in Faith, Hope and Love in all people so that all people will always choose life, and I also offer them in reparation for the suffering you endure each time an unborn baby is killed, each time someone is euthanized, each time death overcomes life in this world. Amen.”

### First Decade

After stating the mystery, pray “Dear Lord, dear Mother Mary, on every aqua bead in

this decade I pray for the intentions of the Immaculate Heart of Mary, and on every white bead I pray for peace in our world. Most Sacred Heart of Jesus, have mercy on us. Mary, Queen of Peace, pray for us. Amen.”

### Second Decade

After stating the mystery, pray “Jesus, Source of Mercy; Mary, Bearer of Mercy, on every red bead I pray in reparation for the blood spilled from every baby murdered through abortion. I know that even as you hold and comfort each of these precious little ones, the horror of their slaughter screams for justice to be meted out upon our world. May the red ‘Hail Mary’s’ be a source of reparation for our sin. I also offer each white ‘Hail Mary’ for the mothers and fathers of these aborted little ones, that they may receive the grace to repent of this sin, turn to Jesus, and receive the gift of salvation with open hearts.

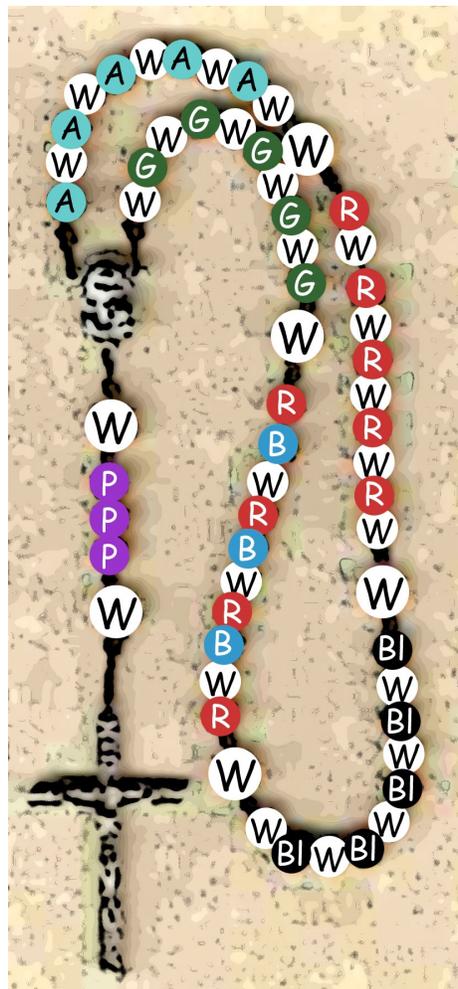
Our Lord, heal them of the emotional and psychological wounds that this sin has caused as you pour out the graces of conversion upon them. Let them now witness for life. Amen.”

### Third Decade

After stating the mystery, pray “Lord Jesus; Mother Mary, in this decade I offer reparation for all the sins of the medical personnel that act in the interests of death in our society and in our world. I plead also for their conversion to your truth. Let them see the truth of what they are doing, see the horror of it, rend their hearts in repentance, then work for life and for you, Jesus, all the rest of their days. Amen.”

### Fourth Decade

After stating the mystery for the day, pray “Lord Jesus, Source of All Truth; Mary, Our Lady of All Peoples, with every red ‘Hail Mary’ I pray that every evil, anti-life law in our



nation and world be reversed. With every white 'Hail Mary' I plead protection and strengthening of every pro-life law in existence; and with every blue 'Hail Mary' I petition for new and strong pro-life laws to be enacted in our nation and in our world. Amen."

### **Fifth Decade**

After stating the mystery, pray "Lord Jesus, I thank you for your incarnation. You were formed in the womb of the Blessed Virgin Mary, and your humanity is the source of our humanity from the moment of our conception. Had Satan had his way, you too would have been torn from your mother's womb, never to be born, and never to fulfill your destiny. On every green 'Hail Mary' I thank you for those who in any way work for life. Give them continued courage, strength, peace of heart, and love. Protect them from all evil and increase their witness in this nation and in the world. Strengthen their families to understand the importance of their work and to support them in their stand for life.

"Mary, our mother, join us in our intercession for the end of all pro-death, pro-choice activities. With Christ crush the head of evil in our nation, our world, and in our personal lives. Roll back the crimson holocaust. With every white 'Hail Mary' of the decade advance the cause of your divine Son, Jesus, the incarnate Word. Amen."

# Making Rosaries

## Overview

This document describes the supplies, tools and techniques necessary to make a number of different types of chaplets, including the 5-Decade Dominican Chaplet (also known as the rosary).

## Health Issues

Making dozens of rosaries on a consistent basis has the possibility of leading to common health problems including eyestrain, headaches, general fatigue, and repetitive motion injury.

If you plan on a lot of rosaries (e.g., hundreds over a few days or weeks) be sure to follow these suggested guidelines:

### *POSTURE*

Sit in a comfortable chair and try to maintain good back, neck, head and shoulder posture. Sitting for long periods of time in hunched positions can lead to back, neck or shoulder pain, and even headaches. Working at a good bench or worktable can help keep the work at the proper height and take strain off of your body.

### *LIGHTING, VISION*

Make sure that your work area has excellent lighting. You may also wish to use prescription glasses, as the work is frequently small and detailed.

### *PROPER TOOLS*

Use the best tools you can afford, preferably ergonomic ones. This will make the entire project more enjoyable and easier on your body. Cord rosaries are pretty quick and the tools simple, but chain rosaries take a fair amount of grasping and wrist twisting, which can be hard on your wrists.

### *BREAKS*

Take 5-minute breaks at least once an hour. Get up, walk around, look outside. Give your body a change of position.

## Tools

Your choice of rosary-making tools will depend on the type of rosaries you are making. In general, the quality of the tools being used can positively

or negatively affect how easily and quickly a rosary can be made. Poor quality tools, even in the best of hands, can have poor, painful or frustrating results. High quality tools are relatively inexpensive and may last many years.

Cord rosaries require only a simple knotting tool, costing only a few dollars at most. In a pinch, you can make your own from a wood dowel and u-channel material from a discarded umbrella. Simply drill a hole in one end of the dowel and insert the channel material so that it extends from the dowel about three inches. Remove any sharp edges from the channel and shape the dowel to comfortably fit your hand. Sometimes a wood bead reamer can be helpful. Wood beads often have burs or sawdust in them which can be easily and quickly removed by a wood bead reamer.

Chain rosaries — those made from stock wire or individual links — require at least a set of rosary pliers. These special pliers combine a side-cutter and round-nose plier into a single unit. We strongly recommend the purchase of smooth-jaw chain nose pliers as well, without which some techniques are very difficult and rough on the fingers. When stone beads are used, it is also helpful to have a fine bead reamer on hand. Some stone beads may have irregular bores or be plugged by foreign objects. The drill-holes can be quickly cleared by a decent reamer.

Flexwire rosaries require a set of special crimping pliers to set a crimp-bead on the wire and side-cutters for cutting the wire. As with chain rosaries, it is useful to have a fine bead reamer available for use with any beads having irregular bores.

All of these tools are available via The Rosary Shop at <http://www.rosaryshop.com/>.

## Supplies

The supplies necessary for rosary making vary in cost from a few cents to over \$100, depending on the type of chaplet you are making. Obviously, almost every chaplet requires a number of beads and a choice of a crucifix, cross, center and perhaps a medal (or several). Some chaplets omit one or more of these elements.

Cord chaplets then require cord. The cord may vary in thickness from one to two millimeters, depending on the size of the chaplet and the beads, and

is made from many different materials; cotton, nylon, polyester, etc. It is often dyed to achieve particular colors and may be bonded — treated with a waxlike chemical to help it hold together. Unbonded cord can be more difficult to thread through beads, but a little beeswax, glue, nail polish or saliva applied to the end can help keep it from fraying. Synthetic cords will generally last longer than natural fibers, but some like nylon do not hold color well.

Chain chaplets require a combination of eyepins, jumprings and chain, or the wire from which to manually make these. Flexwire chaplets require special flexwire and crimp beads. The exact number of each of these follows the techniques area. The eyepin, jumpring and chain dimensions vary, depending on the size of the rosary. The most common eyepin is one inch long and .028 inches in diameter. Common jumprings are 3-4mm. Rosary chain is called cable chain with a 2.5-3mm link. Other types of links are also used, but cable is fairly easy to get. Bulk wire and flexwire are available in many diameters, but like the eyepins, .028 inches is common.

Flexwire chaplets require .019”-.024” flexwire, 2-3mm crimp beads, and one or more types of separator beads.

All needed supplies are available from The Rosary Shop.

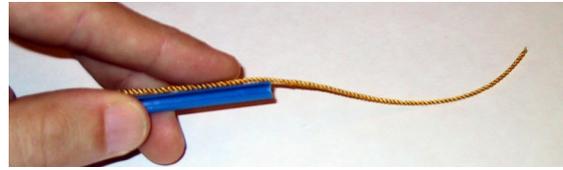
## Techniques

Like any art, rosary-making consists of numerous basic techniques that may appear simple, but do require some practice to do consistently.

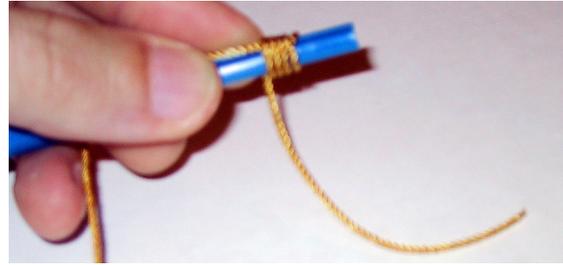
### CORD KNOTS

The special cord knots found on most cord rosaries require only a knotting tool, cord, and a little finger dexterity. These instructions are written for right-handers. Left-handers just reverse left/right directions. Additional directions and examples are available at our web site.

1. Grip the knotting tool by the handle with the left hand so that the open side of the u-channel is facing you.
2. Lay the cord along the side of the prong with the groove/channel facing you, holding the cord in place with your left forefinger.



3. With your right hand, wrap the cord entirely around the prong three (or more) times, moving back toward the handle and scooting your left forefinger back as you go. The cord will be wrapping over itself.



4. After the third wrap, with your right hand tuck the end of the cord through the slot in the middle of the tool, under your previous wraps.



5. Carefully slide the knot off, keeping it small, and gently pull to tighten it. The knot can be moved up to several inches while loose by pushing/rolling it along the cord. You may need to gently roll it in your fingers as you tighten it so that it coils up nicely.
6. If you need to untie the knot, roll it backward with your fingers until it loosens and pull it apart.

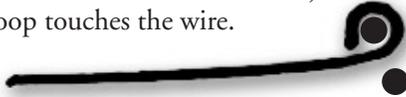
After a little practice making knots will come quickly and easily. If this process is too difficult or confusing, you might try regular finger-tied (square) knots between the beads.

### MAKING, FILLING AND CONNECTING EYEPINS.

There is an eyepin going through every bead on a chain rosary. Eyepins can be purchased ready-to-use, or made by hand from a roll of wire. If you are creating eyepins from bulk wire, please start with step

one. If you are starting with manufactured eyepins, please start at step six.

1. Using round nose pliers (or the end of the rosary pliers) firmly grasp the end of the wire.
2. Rotate the pliers about 270 degrees, wrapping the wire firmly around one of the jaws until the end butts up against the wire. Notice that the size of the loop is dependent primarily upon where on the jaws the wire was grasped.
3. Keeping the jaws in the loop, loosen the grip and rotate them backwards until the jaw outside of the loop touches the wire.



4. Tighten the grip and continue to rotate the pliers in the same direction about 45 degrees, creating a loop that looks like this:



5. Using cutting pliers, cut the eyepin off of the stock wire so that it is about one inch long.
6. "Fill" the eyepin by placing it through a bead.



7. Using the wire cutters built into the side of your rosary pliers (or another set of cutters), snip the wire so that about 3/8 of an inch of wire extends past the bead. With practice you will be able to judge the length of wire needed by sight. The overall length of the eyepin will vary depending on the size of the bead.

8. As close to the bead as you can, bend the wire back to make a 90 degree angle. Bend the wire in such a way that the second loop will be perpendicular to the first one on the other side of the bead. This will limit kinking in your completed rosary.



9. Move pliers down to the end of the wire so that the wire ends just a hair past the tips of your pliers. Grip the wire firmly with the pliers. Rotating your wrist, roll the wire in toward the bead to make a nice even loop, leaving a small gap in the loop so that the next eyepin will be able to fit through it.



10. Place the eye of the next eyepin through the gap you just made.



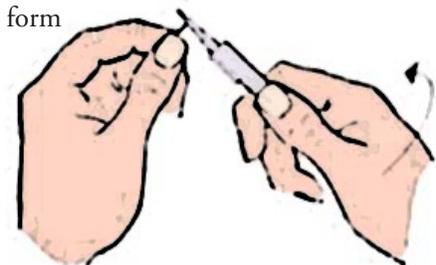
11. Finish the loop with your pliers and gently squeeze the first eyepin closed. Try to tuck the end of the wire slightly into the hole of the bead. Leave no extra space between the wire loop and the bead (the bead should not be able to slide on the wire). This will make the rosary less likely to come apart with much use.

Simply repeat these steps as many times as are necessary to make the parts of your chaplet.

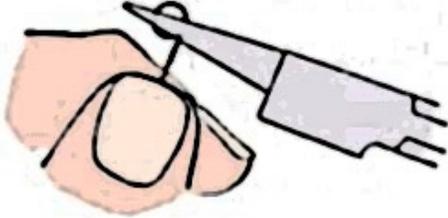
#### MAKING AND USING CHAIN

Chain can be purchased premade or made by hand from bulk rolls of wire. Handmade chain, depending on how well it is made and what kind of wire is used, can be just as strong as comparable manufactured chain (with the exception of soldered chain). Many rosary makers like to place a few links of chain between separate parts of their rosaries. Doing so can improve the chaplet's appearance, and make it easier to pray without having to look at the beads — the person can know where they are simply be feeling the space between the beads. There are different styles of handmade chain. A common one, the "S" style, is taught here. To make your own chain, please start at step one. To use premade chain, please start at step thirteen:

1. Grasp the end of the wire with your round nose or rosary pliers. Remember that the size of your wire loop is determined by how far down the wire is gripped in the pliers — the lower down, the larger the loop. Your loops will be consistent if you grab very end of the wire with the same part of the pliers each time. (TIP: Some people put small notches in the round tips of the rosary pliers to mark where they want the wire to rest. This helps form consistent loops.)



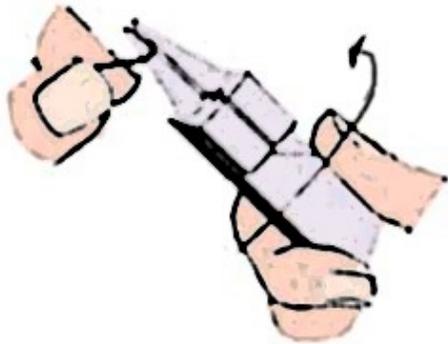
2. Rotate the pliers counterclockwise 270 degrees (3/4 of a full circle).



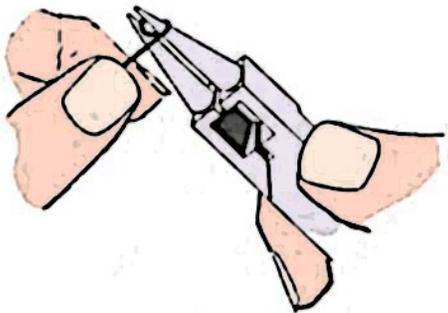
3. Gently pinch the eye so that it is closed (chain or flat nose pliers are great for this) The wire should now look like this:



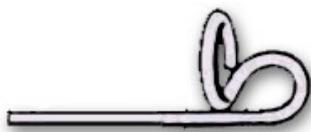
4. Grip the loop you have just made as follows (gripping the loop in the wrong place will make the finished link uneven or difficult to close):



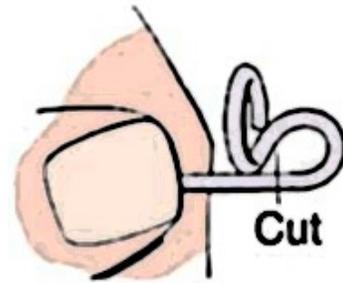
5. As with the first loop, rotate the pliers counterclockwise 270 degrees. Make sure that the loop you just made is snug on the wire.



6. Your wire should now look something like this:



7. Now cut the loop you just made as shown, below.

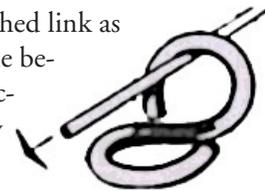


8. Gently squeeze this second loop closed.

9. The completed link will look like this:



10. To add another link, thread the wire through your finished link as shown and return to the beginning of these instructions. NOTE: It is very important to thread and bend all links identically, or else your chain will come out very uneven!



11. Once you have completed the first loop on the new link, the combination will look like this:



12. Once several links have been completed and joined together, you may need to go back through the chain, make sure that all of the links are fully-closed, and even gently squeeze the links together. Do this by placing the plier jaws on the outside of the loops of a particular link. Gently squeeze so that the link "closes."



13. Most rosaries use three or more links on each side of every Our Father bead. To connect the chain to your chaplet, first make sure your chain is the desired length (by cutting off any excess links). Open the eyepin or jumpring by twisting the loop open to the side — do not open it by unrolling it. Place the chain link onto the open end and close the eyepin or jumpring by twisting the free end back into its loop. Squeeze it tight if necessary.



#### USING JUMPRINGS AND SPLIT RINGS

Jumprings and split rings are used to connect crucifixes, crosses, centers and medals to your chaplet. Jumprings are the most common connector. To use a jumpring, open it by twisting it open — do not pull the ends directly apart as this can introduce fractures into the ring, weakening it. Then simply attach the parts to the jumpring and close it by gently twisting it back into shape.

A split ring is significantly stronger than a jumpring. They are made from strong, spring-like metal and look like miniature key-rings. To attach your parts using a split ring, slide them into the ring much as you would a key into a key-ring. There are special pliers available for doing this, but they are rarely necessary unless you work with a lot of very strong split rings. Toothpicks can help.

#### MAKING BOWS

A bow is an attractive and *extremely* strong alternative to jumprings and split rings. It takes time,

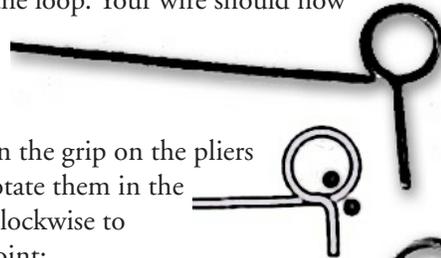
practice and patience to learn to make good bows by hand.

1. Grasp the end of the wire with very tips of your round nose or rosary pliers so that about 1/4 inch extends beyond the pliers (the longer this piece, the more wraps you'll have to do at the end). Bend the wire about 45 degrees.

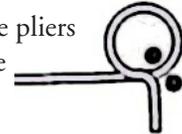


2. Carefully move the pliers towards your hand so that the bend you just made is right outside of the jaws. You are about to create the loop that takes the place of a jump or split ring. Therefore, you may wish to grip the wire farther down on the jaws so as to make a larger loop.

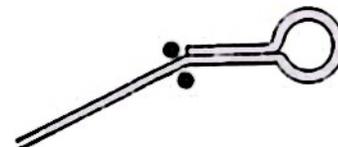
3. Now bend the wire in the opposite direction 360 degrees, creating a closed loop. You will need to release the grip part way through the bend; rotate the pliers back and take a second grip to complete the loop. Your wire should now look like this.



4. Loosen the grip on the pliers and rotate them in the loop clockwise to this point:
5. Grip the wire at this point. Using your hand, bend the long end of the wire until it is roughly parallel to the short end. They don't have to be perfect. You can slide your center, medal or crucifix onto the large loop anytime between now and before you begin winding the wraps.



6. Using the pliers, firmly grasp the wire at the tip of the short end. Using your hand, bend the long end approximately 45 degrees (similar to the first step):
7. As in step 2, slide the pliers just past the previous bend:



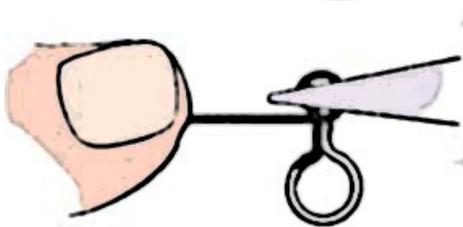
8. Now, using your hand, wrap the wire around the pliers to form a smaller loop.



9. Your wire should now look like this. NOTE: If this is a "real" bow and not a practice one, this is your last chance to slide the center, medal or crucifix onto the larger loop! Once you begin winding it will be too late.



10. Grip the loop you just made as shown below:



11. Carefully wrap the wire around the two center wires, being careful to keep the wraps close together. It's okay if the center wires don't stay perfectly still while wrapping.



12. Now, using some good side or end cutters, cut off the extra wire and pinch the end tightly into the coil. Your finished bow will look like this (or better!):



#### FLEXWIRE CHAPLETS

An animated tutorial for making flexwire rosaries is available at The Rosary Shop web site. Flexwire rosaries are among the strongest, fastest and simplest to make. Flexwire is made of multiple strands — as many as 49 — of stainless steel wire which are then coated with a tough but supple nylon sheath. The wire comes in different thicknesses and the coating in different colors. For rosaries, the selected wire should be at least 0.019 inches thick. (As a comparison, the average eyepin is 0.028 inches thick.)

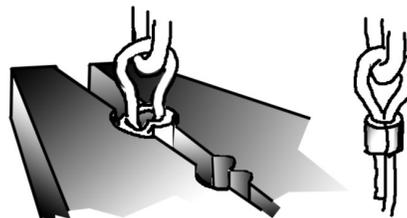
Though thinner than the typical eyepin, flexwire rosaries are actually stronger because there are no links that can stretch, separate or wear. For example, even the soldered chain on most rosaries can be pulled apart with a purposeful tug, and the eyepins will separate much more quickly. But 0.024 inch flexwire has a test pull strength of about 400 pounds.

Making flexwire rosaries requires a set of special (but inexpensive) crimping pliers and wire cutters. Take a close look at the crimping pliers. There are two crimping areas; one with a small tooth in it, the other round. The key to a flexwire rosary's strength is the proper use of the crimping pliers.

1. Run one end of the flexwire through a crimp bead and then the eye on the center or crucifix.
2. Turn the wire back on itself and run it back through the crimp bead, creating a loop through the center or crucifix eye. At least 4mm of wire should be extending back through the crimp bead (this will be tucked into the beads). *If the wire does not extend all the way through the crimp bead and out the other side, your rosary will be very weak and probably fall apart with a small tug.*
3. Using the crimping jaw with the small tooth in it, apply firm pressure on the crimp bead so that it is about 3mm away from the center or crucifix eye. The spacing is important so that the wire does not bind. The bead should collapse completely.



4. Release the crimp bead and rotate it 90 degrees. Now crimp it in the smooth jaws so that it folds together.



5. Release the crimp bead and rotate it 45 degrees. Gently crimp it with the smooth jaws to make it more round. Repeat this until it has a smooth, cylindrical appearance.
6. Now string the beads as desired. It is common to place separator beads between the Hail Mary beads and larger separator beads on either side of the Our Father beads.

Once all beads are on the strand, slide on the second crimp bead and repeat steps 1 through 5, attaching the strand to the center or crucifix.

**IMPORTANT:** When crimping the second end of the wire, allow a small amount of slack in the beads so that the strand is not too tight. Flexwire does not stretch like cord, and if it is too tight, the rosary will have an unpleasant, stiff feel and will not coil up to nicely fit into a pocket or pouch.

Because there are no links on a flexwire rosary, attaching a medal takes some ingenuity. A common approach is to attach it to the flexwire loop under the center using a jumpring or split ring.

Centers, optional on most rosaries, are not optional on flexwire rosaries due to the method of construction.

Repeatedly crimping a single crimp bead will weaken it to the point of breaking.

### Birthstone Reference Card

Month	Birthstone
January	Garnet
February	Amethyst
March	Aquamarine Bloodstone
April	Diamond Crystal Mother of Pearl
May	Emerald Green Onyx
June	Alexandrite Pearl Moonstone
July	Ruby Jasper
August	Peridot Carnelian
September	Sapphire Lapis
October	Opal Tourmaline
November	Topaz Citrine
December	Turquoise

## Chaplet Configurations

There are dozens of different chaplets. Though they almost all have similar elements — beads, medals, crucifixes — many have them in different numbers or locations. Following is a brief overview of a few popular chaplets.

All of the rosaries on this page are prayed using the standard Dominican rosary prayers and meditations found in this booklet. Please note that flexwire chaplets also require separator beads:

### 5-Decade Dominican Chaplet

(commonly known as the rosary)

- Hail Mary Beads: 53
- Our Father Beads: 6
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 or more (optional)
- Findings: 6-10' Cord; 53 eyepins, 4+ jumprings and 1' chain; or 4' Flexwire and 4 crimp beads

### 15-Decade Dominican Chaplet

(commonly known as the rosary, often as a "habit" rosary)

Almost identical to the common 5-Decade Rosary, but 15 decades instead of 5.

- Hail Mary Beads: 153
- Our Father Beads: 16
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 or more (optional)
- Findings: 15-30' Cord; 153 eyepins, 4+ jumprings and 3' chain; or 4' Flexwire and 4 crimp beads

### 1-Decade Rosary Bracelet



- Hail Mary Beads: 10
- Our Father Beads: 1
- Crucifix or Cross: 1 small
- Medals: 1 small (optional)
- Findings: 11 eyepins, 3+ jumprings, 3" chain and a bracelet clasp; or 1' Flexwire, 2 crimp beads and a bracelet clasp

### 1-Decade Rosary Chaplet

- Hail Mary Beads: 10
- Our Father Beads: 1
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 (optional)
- Findings: 11 eyepins, 4+ jumprings and 3" chain; or 1' Flexwire and 4 crimp beads

### Attaching Medals

Medals are usually attached to rosaries either directly below the center or between the Our Father bead and Hail Mary beads below the center. It is fairly easy to attach on chain rosaries using only a jumpring.

Some have multiple medals attached, each one near an Our Father bead.

Attaching medals to cord rosaries is a little more difficult. To do so, one of the wraps in the special cord rosary knot should be strung through the jumpring, thereby attaching the medal to the knot.

### Angelic Crown

The Angelic Crown consists of nine groups of three beads each; between each group there is one large bead, and at the end four more large beads are added. A medal, representing the holy Angels is attached to the chaplet. On the small beads the "Hail Mary" is said and on the large beads the "Our Father."

- Hail Mary Beads: 27
- Our Father Beads: 12
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 representing the angels
- Findings: 4-6' Cord; 39 eyepins, 5+ jumprings and 2' chain; or 4' Flexwire and 4 crimp beads

### Franciscan Crown

Also known as the Rosary of the Seven Joys. Composed of seven decades of 1 Our Father and 10 Hail Marys each. At the end 2 Hail Marys are added, and it is concluded with the Our Father and Hail Mary.



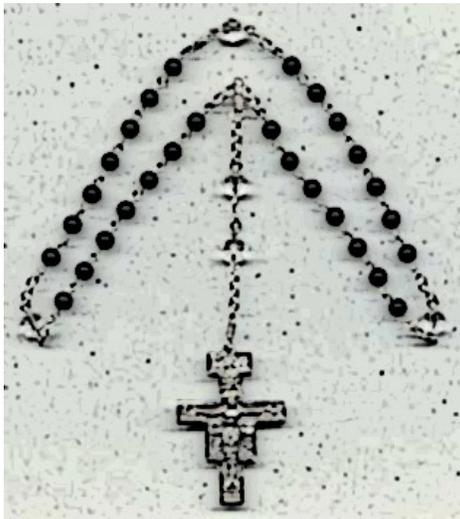
- Hail Mary Beads: 73
- Our Father Beads: 8
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 (optional)
- Findings: 5-7' Cord; 81 eyepins, 4+ jumprings and 2' chain; or 6' Flexwire and 4 crimp beads

### **Anglican Prayer Chaplet**

The Anglican Rosary consists of four septades (groups of seven) Hail Mary beads separated by Our Father beads. There are two Our Father beads between the center and crucifix.

The specific meditations for each group of beads are unknown.

- Septade Beads: 30
- Cruciform Beads: 5
- Center: 1 (optional)
- Crucifix or Cross: 1
- Medals: 1 (optional)
- Findings: 4-6' Cord; 35 eyepins, 4+ jumprings and 1' chain; or 4' Flexwire and 4 crimp beads



For more information on these and other chaplets, see the section on unusual rosaries at The Rosary Shop web site.

## Patron Saints

A partial list of saints and their respective vocations, hobbies or states in life.

### ST ALBERT

Medical Technicians  
Medical Technologists  
Scientists

### ST ANDREW

Fishermen  
Gout  
Russia  
Scotland  
Single Women

### ST ANNE

Cabinet Makers  
Canada  
Grandmothers  
Horseriders  
Housekeepers  
Housewives  
Mothers  
Women In Labor

### ST ANTHONY

Amputees  
Barren Women  
Butchers  
Cemetery Workers  
Domestic Animals  
Faith in Blessed Sacrament  
Grave Diggers  
Lost Articles  
Monks  
Poor  
Travelers

### ST BARBARA

Ammunition Workers  
Architects  
Artillery  
Brass Workers  
Builders  
Fireworks  
Fortifications  
Founders  
Gunnery  
Impenitence

Lightning Miners  
Stone Masons  
Storms  
Sudden Death  
Warehouses

### ST BENEDICT

Homeless  
Monastics  
Monks  
Poisoning  
Speleologists

### ST BERNARD

Alpinists  
Mountain  
Climbers  
Skiers

### ST BRENDAN

Mariners  
Navigators  
Sailors  
Seafarers  
Yachtsmen

### ST CAMILLUS

Hospitals  
Nurses  
Sick  
Sickness

### ST CATHERINE

Artists  
Leather Workers  
Philosophers  
Scribes  
Secretaries  
Stenographers  
Tongue

### ST CATHERINE LABOURE

Miraculous Medal

### ST CECELIA

Composers  
Musicians  
Throat  
Vocalists

### ST CHARLES BORROMEEO

Apple Orchards  
Catechist  
Clergy

Colic  
Seminarians  
Spiritual Directors  
Stomach Trouble  
Ulcers

### ST CHRISTOPHER

Automobiles  
Bachelors  
Bus Drivers  
Hazards of Traveling  
Motorists  
Porters  
Sailors  
Travel  
Travelers  
Truck Drivers

### STS COSMAS & DAMIAN

Barbers  
Druggists  
Pharmacists  
Physicians  
Surgeons  
Chemical Industries

### ST DANIEL

Prophecy

### ST DAVID

Wales

### ST DENNIS

Headaches

### ST DISMAS

Prisoners

### ST DOMINIC

Astronomers  
Choir Members  
Dominican Order

### ST DOROTHY

Florists  
Gardeners

### ST DYMPHNA

Family Harmony  
Insanity  
Mental Illness  
Nerves  
Rape Victims  
Runaways

ST ELIZABETH (of Hungary)	Epilepsy	Tanners
Bakers	Lawyers	Veterinarians
Countesses	Montebanks	ST JASON
Falsely Accused	Organ Makers	Converts
Nursing Services	Secretaries	ST JOAN OF ARC
Tertiaries	ST GEORGE	France
ST ELIZABETH ANN SETON	Boy Scouts	Servicewomen
Widows	Cavalry	Soldiers
ST FLORIAN	Chivalry	Virgins
Firefighters	England	ST JOHN BERCHMAN
ST FRANCIS DE SALES	Farmers	Altar Servers
Authors	Soldiers	Mass Servers
Confessors	ST GERARD	Youth
Congo	Expectant Mothers	ST JOHN NEUMANN
Deaf	Mothers	Catholic Education
Journalists	Pregnant Women	ST JOHN THE EVANGELIST
Press	ST GREGORY	Art Dealers
Teachers	Musicians	Publishers
Writers	Singers	Asia Minor
ST FRANCIS OF ASSISI	ST HELEN	Booksellers
Animal Welfare Society	Archaeologists	Compositors
Animals	HOLY SPIRIT	Engravers
Birds	Counsel	Lithographers
Catholic Action	Fear of the Lord	Paper Makers
Fire	Fortitude	ST JOHN VIANNEY
Italy	Knowledge	Confessors
Merchants	Piety	Parish Priests
NeedleWorkers	Understanding	Priests
Solitary Death	Wisdom	Secular Priests
ST FRANCIS XAVIER	ST HUBERT	ST JOSEPH
Apostleship of Prayer	Dog Bite	Belgium
Australia	Hunters	Canada
Borneo	Machinists	Carpenters
China	Mathematicians	China
Emigrants	ST IVES	Confectioners
Hospital Administrators	Advocates	Doubt
Immigrants	Judges	Dying
Missioners	Lawyers	Engineers
Missions, Domestic	Notaries	Families
Missions, Foreign	ST JAMES	Happy Death
New Zealand	Arthritis	Hesitation
Winemakers	Blacksmiths	Married Couples
ST GENESIUS	Chile	Peru
Actors	Laborers	Pioneers
Comedians	Pilgrims	Universal Church
Dancers	Rheumatism	Workers
Dance Teachers		

ST JUDE	Sick	OUR LADY OF GUADALUPE
Desperation	Poor	Mexico
Hopeless Cases	Hairstylists	OUR LADY OF LORETTO
Impossible Situations	ST MATTHEW	Aviators
ST KEVIN	Accounts	Flyers
Long Life	Bankers	Home Builders
ST LAWRENCE	Bookkeepers	Lace Makers
Blindness	Stockbrokers	OUR LADY OF PERPETUAL HELP
Ceylon	Tax Collectors	Never Failing Hope
Cooks	ST MAXIMILIAN KOLBE	ST PATRICK
Fire	Difficult Century	Ireland
Lumbago	Families of Addicts	Snake Bite
Poor	ST MICHAEL	Toothache
ST LOUISE	Battle	ST PAUL
Orphans	Germany	Authors
Widows	Grocers	Press
ST LUCY	Mariners	Public Relations (Hospitals)
Blindness	Paratroopers	Publishers
Cutters	Peril at Sea	Travel
Eye Diseases	Police Officers	Writers
Eyes	Radiologists	ST PEREGRINE
Peasants	Sailors	Cancer Patients
Peddlers	Seafarers	Skin Diseases
Saddlers	Sick	ST PETER
Salespeople	Temptation	Bridge Builders
ST LUKE	MIRACULOUS	Butchers
Artists	America	Clock Makers
Butchers	Brazil	Fever
Doctors	Hungary	Fishermen
Glass Industry	Portugal	Foot Trouble
Goldsmiths	United States	Frenzy
Jewelers	Virgins	Long Life
Notaries	ST NICHOLAS	Masons
Painters	Bakers	Net Makers
Physicians	Brewers	Ship Builders
Sculptors	Brides	Stationers
Surgeons	Children	Wolves
ST MARIA GORETTI	Coopers	ST RAPHAEL
Purity	Greece	Apothecaries
ST MARK	Pawn Brokers	Blindness
Glaziers	Russia	Druggists
Notaries	Sicily	Eye Diseases
Stained Glass Workers	Switzerland	Happy Meetings
ST MARTIN DE PORRES	OUR LADY OF GOOD COUNSEL	Lovers
African Americans	Enlightenment	Nurses
Poor	N.C.C.W.	Safe Journey
		Sheep Raisers

- ST RAYMOND**  
Expectant Mothers  
Medical Records Librarian  
Obstetricians
- ST RITA**  
Desperation  
Healing of Wounds  
Loneliness  
Tumors
- ST ROBERT**  
Canonists
- ST ROQUE**  
Aids  
Dog Fanciers  
Invalids  
Plague
- ST ROSE OF LIMA**  
Latin America  
Philippines  
Vanity
- SCAPULAR**  
Equador
- ST SEBASTIAN**  
Archers  
Arrowsmiths  
Athletes  
Bookbinders  
Cattle  
Diseases  
Children, Unruly  
Enemies of Religion  
Funeral Directors  
Gardeners  
Hardware  
Iron Workers  
Lead Workers  
Plague Patients  
Potters  
Racquet Makers  
Stone Masons  
Swans
- STAR OF THE SEA**  
Navigators  
Sailors  
Yachtsmen
- ST STEPHEN**  
Austria  
Bricklayers  
Casket Makers  
Stone Workers
- ST THERESA**  
Aviators  
Missions, Domestic  
Tuberculosis
- ST THERESE OF LISIEUX**  
France  
Missions, Foreign
- ST THOMAS AQUINAS**  
Catholic Universities  
Clear Weather  
Pencil Makers  
Scholars  
Schools  
Student/Schools  
Theologians
- ST THOMAS MORE**  
Adopted Children  
Civil Servants  
Court Workers  
Difficult Marriages  
Lawyers  
Stepparents  
Widowers
- ST TIMOTHY**  
Stomach Disorders
- ST VINCENT DE PAUL**  
Charitable Societies  
Charity  
Hospital Workers  
Lepers  
Prisoners  
Spiritual Help
- ST WILLIAM**  
Adopted Children

## Rose Petal Beads

We recommend some practice runs before using any rose petals that have a special meaning in one of these recipes.

The Rosary Shop has a special method of combining rose petals with ceramic clay and firing in a kiln so as to make permanent heirloom beads.

### Recipe 1

You will need: Rose petals (enough for 1/2 cup when chopped), 1/4 cup flour, 2 tsp salt, and Rose oil (optional)

Chop rose petals in a food processor using a plastic blade attachment. Add the flour and salt and blend. Continue blending in food processor and add a drop of rose oil and a small amount of water, blending until the dough is smooth. Pat the dough out on a working surface to 1/4-1/2 inch thickness. Cut out the dough with a thimble and roll each piece into a bead. String the beads on wire to make a hole. Allow to air dry.

### Recipe 2

Put several handfuls of rose petals in the pan (don't use a copper pan, as there may be a chemical reaction between the pan and rose paste). Barely cover with water. Bring to a slow simmer and cook until the mass of rose petals forms a paste (takes about an hour). Stir frequently to prevent sticking.

Drain the liquid, and allow to cool. Manually form beads around a wire (to create the hole). If the paste is not sticky enough to hold its shape, add some egg white to the mixture. Allow to dry thoroughly before using.

### Recipe 3

Gather approximately two pounds of petals. Dry out of the light until they are leathery but not brittle. Using a microwave on 'defrost' with a bowl of silica in the center speeds this up and preserves the color and scent of the petals.

Grind to flour. At this point add a drop of scent, color preserver like vitamin C, and perfume stabilizer (available at a perfume supply shop).

Mix with glue and knead to the consistency of play dough. The glue selection will determine the

safety measures necessary and the durability of the beads; Elmer's glue will be easy and safe but short-lived, while an epoxy or similar chemical will require special handling but may last a lifetime.

Form the beads either on the intended chain or on a temporary string. lightly sprinkling the beads with gold embossing powder and then heating the surface of those beads (light bulb, toaster top, embossing gun) produces a very lovely gilded-leather effect.

Allow to hang dry until the beads are surface dry and place in the microwave on 'defrost', this time with the beads in the silica. Dry to wine-cork feel and consistency. If you don't use a microwave, hang to dry in a frost-free freezer for best results. Shellac very lightly (so the rose scent can still come through) and allow to dry.

Gentle tumbling for a very short period of time in a rock tumbler may help to smooth rough or irregular beads.

## Other Resources

### Rosary-Making Supplies

The Rosary Shop stocks the largest known variety of rosary-making supplies in one place — almost 1000. All items can be ordered directly over the Internet. Please see our web site for the latest list of parts and prices at <http://www.rosaryshop.com/>.

The Rosary Shop  
805 NW Alder Street  
McMinnville, OR 97128  
U.S.A.

<http://www.rosaryshop.com/>  
[service@rosaryshop.com](mailto:service@rosaryshop.com)

Phone: 503-434-5264  
FAX: 503-434-5803

These other suppliers also carry parts specifically for rosary makers:

Our Lady's Rosary Makers  
PO Box 37080  
4611 Poplar Level Road  
Louisville, KY 40233

Lewis and Company  
391 Third Avenue  
Troy, NY 12181

The Rosary Workshop  
W5209 16.5 Lane  
Stephenson, MI 49887

### Rosary Newsletter

To receive a free monthly newsletter from The Rosary Shop, send an e-mail to [requests@rosaryshop.com](mailto:requests@rosaryshop.com) with the subject line:

subscribe rosary-newsletter

### Rosary-Maker Discussion Groups

The Rosary Shop hosts a free discussion group for people interested in the rosary and rosary making. You need e-mail and Internet access to participate. To sign up, send an e-mail from your e-mail account to [requests@rosaryshop.com](mailto:requests@rosaryshop.com). To subscribe to the standard version in which you will receive individual e-mails, the subject line should read:

subscribe rosary-talk

To subscribe to the digest version, the subject line should read:

subscribe digest rosary-talk

To stop your subscription, the subject line should read:

unsubscribe rosary-talk

### Additional Chaplets

Additional information on dozens of different chaplets is available at The Rosary Shop web site under *Information Center/Useful Resources/Unusual Rosaries*.

### Mission Rosary Supplies

Inexpensive, subsidized mission rosary supplies can be ordered directly from Our Lady's Rosary Makers (contact information above). The restriction on these parts is that they may be used *only* for missions.

## Placing an Order

The Rosary Shop accepts orders four ways; Internet, mail, FAX and telephone.

### Internet—

We encourage you to place your order over the Internet at <http://www.rosaryshop.com/>. The web site has an easy and completely secure ordering system using the best commercially available encryption software. Most internet orders are faster, receive a discount coupon good towards future orders and are easier to track down in the event of a question or concern.

### Mail—

To place an order by mail, please fill out all applicable information on the other side of this form and send it to:

The Rosary Shop  
805 NW Alder Street  
McMinnville, OR 97128  
USA

Detailed instructions are in the next column. You are welcome to make copies of the order form as needed. Please be sure to print clearly.

### FAX—

To place your order by FAX, please fill out the form on the other side of this page and fax it to 503-434-5803.

### Telephone—

To place your order by telephone, please have your order information ready when you call 503-434-5264. We aren't always available to take orders by phone, but will return all messages as soon as possible.

### Our Guarantee—

For the most part we offer a complete satisfaction guarantee for anything ordered from The Rosary Shop. Please see our web site for details. If you wish to return an item, please pack it carefully *with a copy of your order form* and return it to The Rosary Shop, ATTN: Returns, 805 NW Alder Street, McMinnville, OR 97128, USA.

## Detailed Instructions—

Please print clearly using a black pen.

1. Fill in the shipping information. This is the name and address of the person to whom the order will be shipped. Please be sure to include apartment or suite numbers.
2. Fill in *your* contact information. If it is the same as the shipping info, feel free to write in "same." Please include as much information as is possible, *especially your phone number*, so that we can contact you if there is a question about the order.
3. Fill in the payment information. If paying by check, be sure to include your check with the order (made out to "The Rosary Shop"). If paying by credit card, please double-check your credit card information for accuracy.
4. Fill in the information for the parts you wish to order. *Please double-check this area before sending your order.*
5. Calculate the total parts cost.
6. Calculate the shipping and handling cost. We ship all orders by Priority or First Class Mail in the U.S.A. and usually take 2-3 business days to ship. International orders are shipped by Small Packet Air Mail, and take 5-7 business days.
7. Add the total parts cost and shipping cost to determine the grand total. Write this amount in box 7. If you are paying by check, please make your check out to "The Rosary Shop." (There is no sales tax on any item ordered from The Rosary Shop.) Now simply drop the order in the mail or FAX it to us.

